

## SOLUBILITY ENHANCEMENT OF A DRUG BY LIQUISOLID TECHNIQUE

More Swati K

Department of pharmaceutics, MVP's College of Pharmacy, Nasik, Maharashtra, India.

### ABSTRACT

This approach is suitable for immediate or sustain release formulations. Liquisolid technique is a novel concept for delivery of drugs through oral route. This approach of delivering drugs is suitable mostly for lipophilic drugs and poorly or water insoluble drugs. The "Liquisolid" technique is a novel and capable addition towards such an aim for solubility enhancement and dissolution improvement, thereby it increases the bioavailability. Increasing the solubility by using a non-volatile solvent which is suitable for drug, there by dissolving the drug in the non-volatile solvent and this is termed as liquid medicament. Blending the liquid medicament with mixture of carrier and coating material, liquid medicament can be converted into non adhere, dry looking powder with acceptable flow properties and compression behaviour using suitable excipients and tableting by direct compression method. This technique is an efficient method for formulating water insoluble and water soluble drugs. This technique is based upon the admixture of drug loaded solutions with appropriate carrier and coating materials.

**Keywords:** Liquisolid tablets, Dissolution enhancement, Water insoluble drugs and solvents.

### INTRODUCTION

a novel concept, where a liquid may be transformed into a free flowing, readily compressible and apparently dry powder by simple physical blending with selected carrier and coating material. It is prerequisite for active ingredient in solid dosage form must undergo dissolution to get absorb from gastrointestinal tract. The rate limiting step for most of the pharmaceutical formulations is dissolution. Quality control can be ensured for a formulation of different batches by determining in *vitro* dissolution study. Bioequivalence can also be estimated under certain conditions<sup>1</sup>, Major rate limiting step for class II and IV is dissolution<sup>2</sup>. The term "water-insoluble drugs" are the drugs which are known as "Sparingly water-soluble" (1 part solute to 100 parts of water), "Slightly water-soluble" (1 into 100 to 1000 parts of water) and "Very slightly water soluble" ( 1 part solute into 1000 to 10,000 parts of water).<sup>3</sup> To enhance these properties like absorption, dissolution which are rate limiting step for lipophilic or poorly soluble

drugs, different approaches have been designed with required modification such a

- Solid Dispersions<sup>3</sup>,
- Inclusion complex using  $\beta$ -cyclodextrins<sup>4</sup>,
- Micronization<sup>5</sup>,
- Microwave induced dissolution rate improvement<sup>6</sup>,
- Adsorption onto silica gels<sup>7</sup> and
- New technique "Liquisolid Technique" developed by Spireas et al.<sup>8,9</sup>,

In past, Liquisolid compacts are derived from "powdered solutions, An past technique based on conversion of a liquid medicament to nonadhere dry appearance powder which adsorb the medicament onto silicas of large specific surfaces.<sup>10,11</sup> These preparations were analyzed by dissolution studies but because they are present in the form of powder-dispersion they could not be compressed into tablets There after studies based on powder solutions, with direct compression enhancers like microcrystalline cellulose were added in solid dispersion to improve compressibility of systems.<sup>12-13</sup>

In these studies more amount of silicas were used, but flow and compression properties were not standardized according to industrial specifications. When these improved powdered solutions were compressed to tablets, they have a nature of "liquid-squeezing-out" phenomena which was not acceptable. This Liquisolid system which is having acceptable flow and compressibility by using the mathematical model proposed by Spireas et al, The drugs which are water insoluble or liquid lipophilic are dissolved in a suitable selected non-volatile solvent. This non-volatile solvent with drug dissolved may be existing in solution or else suspension nature known as "liquid medicament". The liquid medicament is converted into free flowing, non adhere, dry form and readily compressible powders with the help of different compressible carriers like (Starch, cellulose and lactose etc.) and else coating materials like (Collidol silica and Talc etc.).

Because of drug present in the liquid medicament as solubilised or molecularly dispersed state, as the dissolution is enhanced due to increased surface area as well as wetting area. Their by the Liquisolid technique is applied for water insoluble drugs to enhance dissolution rate may also increase bioavailability<sup>10</sup>.

#### ADVANTAGES

1. Huge number of Bio-Pharmaceutical classification class II drugs with high permeability, slightly or very slightly water soluble and practically insoluble liquids and solid drugs can be formulated into liquisolid systems.
2. Improvement of bioavailability of an orally administered water insoluble drugs is achieved.
3. This principle governs or administers the mechanism of drug delivery from liquisolid systems of powdered drug solutions and it is mainly responsible for the improved dissolution profiles exhibited by this preparations.
4. In this technique, production cost is low compared to soft gelatin capsules.
5. Drug is formulated in a tablet form or encapsulated dosage form and is held in solubilized liquid state, which confers developed or improved drug wetting properties thereby improving drug dissolution profiles.
6. Greater drug surface area is exposed to the dissolution medium.

7. This liquisolid system is specifically for powdered liquid medications.
8. These liquisolid systems formulate into immediate release or sustained release dosage forms.
9. Optimized sustained release, liquisolid tablets or capsules of water insoluble drugs demonstrate constant dissolution rates (zero order release).
10. It is used in controlled drug delivery systems.
11. Drug can be molecularly dispersed in the formulation.
12. Drug release can be modified using suitable formulation ingredients.
13. Capability of industrial production is also possible.
14. Enhanced bioavailability can be obtained as compared to conventional tablets.
15. Differentiate the dosage form by admixture of colour into liquid vehicle.
16. To minimize excipients in formulation compare with other formulations like solid dispersions.
17. Omit the process approaches like nanonisation, micronization techniques.

#### DISADVANTAGES

1. Formulation of high dose lipophilic drugs the liquisolid tablet is one of the limitations of this technique.
2. In order to achieve acceptable flowability and compactability for liquisolid powder formulation, high levels of carrier material and coating materials should be added. This will increase the weight of tablets to above one gram which makes them difficult to swallow. Consequently, it is impossible with conventional tablet methods to convert high dose to liquisolid tablets with a tablet weight of less than 50mg. Dissolution profile enhancement occurs in the presence of low levels of hydrophilic carrier, where coating material is not significant.

#### METHODOLOGY

the new mathematical model in accordance to retain good flow behaviour and compressibility to design the formulation for Liquisolid technique.<sup>8,9</sup> Mandatory requirements for this technique are suitable drug candidate, suitable non-volatile solvent, carrier and coating materials. The basic properties of powder are proposed according to Spireas et al is "Flowable liquid

retention potential" ( $\psi$  value) and compressible liquid retention potential" ( $\psi$  value). Flowable liquid retention potential: defined as maximum weight of liquid (solvent) that can be retained per unit weight of powder (excipient) material to produce good flow. Compressible liquid retention potential: defined as the compression force applied to produce tablets with acceptable strength without squeezing out any liquid during compression.

Excipient ratio (R): defined as Carrier to coating ratio quoted as

$$R = Q/q$$

Q= Carrier material,

q= Coating material.

Liquid load factor (Lf): defined as weight of liquid medicament (W) to weight of carrier (w).

$$Lf = W/Q$$

The value is for calculating excipients quantities.

Equation is

$$Lf = + (1/R)$$

Where, and are values of carrier and coating material.

### MATERIALS REQUIRED FOR FORMULATION

Drugs: Which are poorly soluble or else insoluble drugs in water. Non volatile solvent: They may be hydrophilic or lipophilic in nature based on selection of type of Formulation like immediate or control release. Some of them are

- Polyethylene glycol,

- Propylene glycol,
- Tween 80, 20,
- Span 80,20,
- Liquid Paraffin,
- Cremophore L etc.,

Carrier material: They are preferred to be coarser granular for acceptable flow, Methyl cellulose, Ethyl cellulose, Strach etc (Avicel PH 102, Avicel PH 200, Starch 1500, Ethocel)

Coating material: Nano meter sized silica mostly preferred, like Aerosil, talc.

Disintegrant: Mostly Super Disintegrates like Sodium starch glycolate and crosspovidone. Etc.,

### Liquisolid technique

It refers to powdered forms of liquid medications formulated by changing to liquid lipophilic drugs or solutions or drug suspensions of water insoluble solid drugs in suitable non-volatile solvent systems into drylooking, non-adherent, free flowing. Type of Liquisolid compacts based on the liquid medication,

it divided into three sub groups:

1. Powdered drug solutions
2. Powdered drug suspensions
3. Powdered liquid drug

The first two groups may exist or be produced by changing drug solutions and drug suspensions while the third is produced from the formulation of liquid drugs into liquisolid systems.

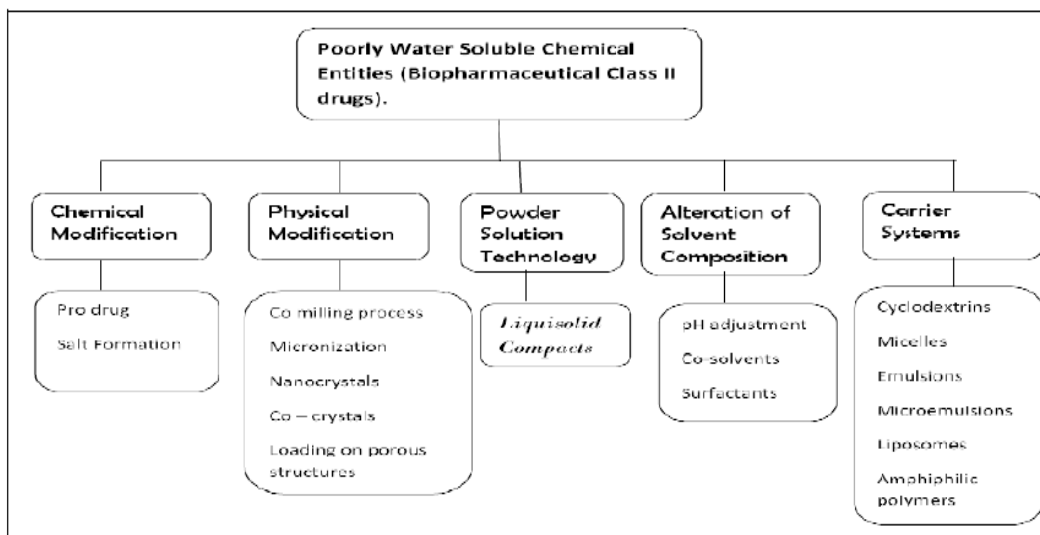


Fig. 1: Different methods to enhance the solubility of drugs

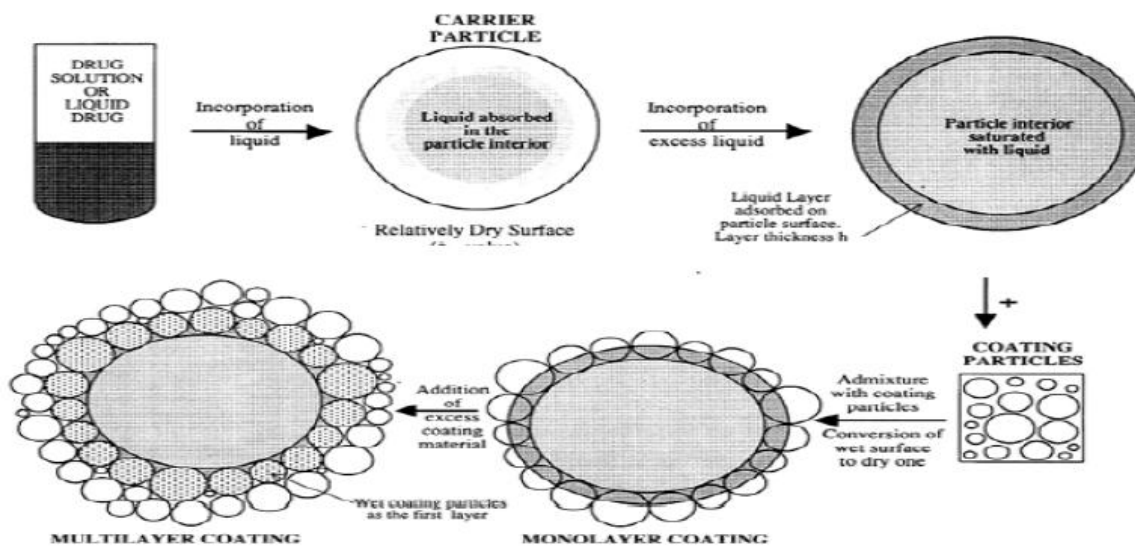


Fig. 2: Mechanism represents formulation of liquisolid system

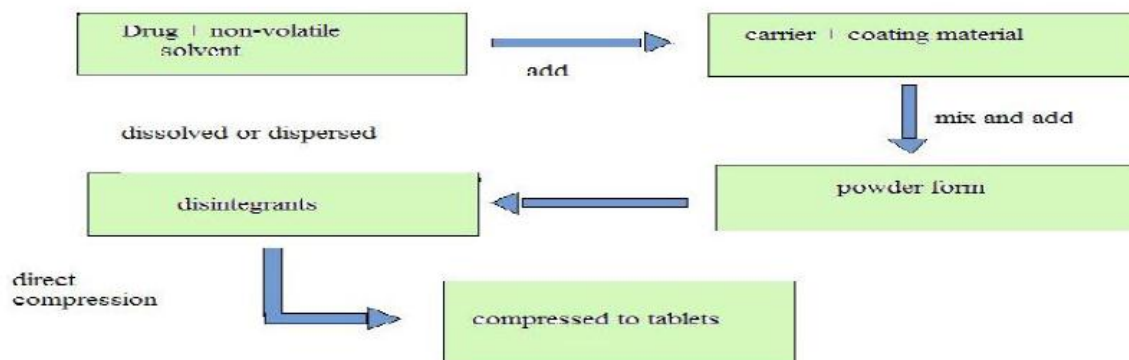


Fig. 3: Method of Preparation of Liquisolid Tablets

### Evaluation of liquisolid systems

#### Flow behavior

The flowability of a powder is of critical importance in the production of pharmaceutical dosage forms in order to reduce high dose variations. Angle of repose, Carr's index and Hausner's ratio were used in order to ensure the flow properties of the liquisolid systems.

#### Pre-formulation studies

**Powder systems:** In order to ensure the suitability of the selected excipients, Fourier Transform Infra Red Spectroscopy, Differential scanning Calorimetry, X-ray Diffraction and Scanning Electron Microscope studies are to be performed. In addition, flowability studies are also

to be carried out to select the optimal formulae for compression, prior to the compression of the powders the dosage forms such as into tablets and capsules.

**Solubility studies-** Solubility of the drug by preparing a saturated solutions and drug content in the solvent was assessed by spectrophotometrically, excess drug was made soluble in the suitable solvent by using rotary shaker or by sonicator for 24 hrs and assessed by using spectrophotometrically. Flow behavior: These flow behavior of the powder is determined by using Hausner ratio and Carr's index.

**Dissolution studies**

*In-Vitro* release profiles of drug from the preferred tablets were studied using dissolution apparatus and compared with the formulated Liquisolid tablet. Drug release, % drug dissolved can be calculated of both the formulation results are estimated.

**Differential scanning calorimetry (DSC)**

This is prerequisite to know if any possible interaction present between the excipients and the drug used in the formulation. The characteristic peak in the DSC thermogram belongs to drug is absent that indicates that the drug is present in molecularly dispersed in this system.<sup>14</sup>

**X-ray diffraction (XRD)**

To get justification that the drug is in the solubilised state or converted into amorphous form because of disappearance of characteristic peaks belongs to drug and their by appearance of peaks which belongs to carrier is absorbed.<sup>15</sup>

**Scanning electron microscopy (SEM)**

This study confirms that there are any crystals present, or else drug is present in the solubilised form by absence of crystals of drug.<sup>16</sup>

**Stability studies**

Drug content was determined their after the crystals were charged for accelerated stability studies according to ICH guidelines. Samples were taken and analysed for specified intervals.

**CONCLUSION**

In this technique drug is dissolved in a non volatile solvent and their by this liquid medicament is converted to non adherent, dry looking and free flowing by using suitable carrier and coating material. In This Liquisolid technique gives a design to enhance the absorption as well as dissolution rate their by it may enhance the bio availability of a poorly soluble, insoluble or lipophilic drug and to formulate them into immediate release or else sustain release by selection of suitable solvent and carrier. Because of the presence of drug in the state of solubilised or molecularly dispersed state, so solubility of insoluble drug is enhanced.

**REFERENCES**

1. Costa P and Lobo JMS. Modeling and comparison of dissolution profiles. Eur J Pharm Sci. 2001;13:123- 133.

2. Brahmanekar DM and Jaiswal SB. Biopharmaceutics and Pharmacokinetics – A treatise. Vallabh Prakashan, Delhi, India. 2002:19.
3. Remington's pharmaceutical sciences, seventeenth edition, mack publishing company, Easton, pa.,1985.
4. Modi A and Tayade P. Enhancement of Dissolution Profile by Solid Dispersion (Kneading) Technique. AAPS Pharm Sci Tech. 2006;7(3):68.
5. Hiremath SN, Raghavendra RK, Sunil F, Danki LS, Rampure MV, Swamy PV and Bhosale UV. Dissolution enhancement of gliclazide by preparation of inclusion complexes with cyclodextrin. Asian J Pharm. 2008;2:73-76.
6. Rasenack N and Muller BW. Dissolution rate enhancement by in situ micronization of poorly water-soluble drugs. Pharm Res. 2002;19:1894-1900.
7. Papadimitriou SA, Bikiaris D and Avgoustakis K. Microwave-induced enhancement of the dissolution rate of poorly water-soluble tibolone from poly(ethylene glycol) solid dispersions. J ApplPolymer Sci. 2008;108:1249-1258.
8. Smirnova I, Suttiruengwong S, Seiler M and Arlt M. Dissolution rate enhancement by adsorption of poorly soluble drugs on hydrophilic silica aerogels. Pharm Dev Tech. 2004;9:443-452.
9. Spireas S and Bolton M. Liquisolid Systems and Methods of Preparing Same. U.S. Patent 5,968,550, 1999.
10. Spireas S. Liquisolid Systems and Methods of Preparing Same. U.S. Patent 6,423,339 B1, 2002.
11. Liao, C. C.; Jarowski, C. I. Dissolution Rates of Corticoid Solutions Dispersed on Silicas. J Pharm Sci. 1984;73:401-403.
11. Spireas S and Sadu S. Enhancement of prednisolone dissolution properties using liquisolid compacts. Int J Pham. 1998;166:177-188.
12. Tayel SA, Soliman II, Louis. Yang KY, Glemza R and Jarowski CI. Effects of Amorphous Silicon Dioxides on Drug Dissolution. J Pharm Sci. 1979;68:560-565.
13. Sheth A and Jarowski CI. Use of Powdered Solutions to Improve the Dissolution Rate of Polythiazide Tablets. Drug Dev Ind Pharm. 1990;16:769-777.

14. Spireas SS. Development of a New Theory for Powdered Solution Technology and Evaluation of Amorphous (E.G.C.) and Microcrystalline (M.C.C.) Celluloses as Carriers for Prednisolone Powdered Solutions. M.S. Thesis, St. John's University, New York, 1988.
15. Spireas SS, Jarowski CI and Rohera, BD. Powdered Solution Technology: Principles and Mechanism. Pharm Res. 1992;9:1351- 1358.
16. Fahmy RH and Kassem MA. Enhancement of famotidine dissolution rate through liquisolid tablets formulation: In vitro and In vivo evaluation. Eur J Pharm Biopham. 2008;69:993-1003.